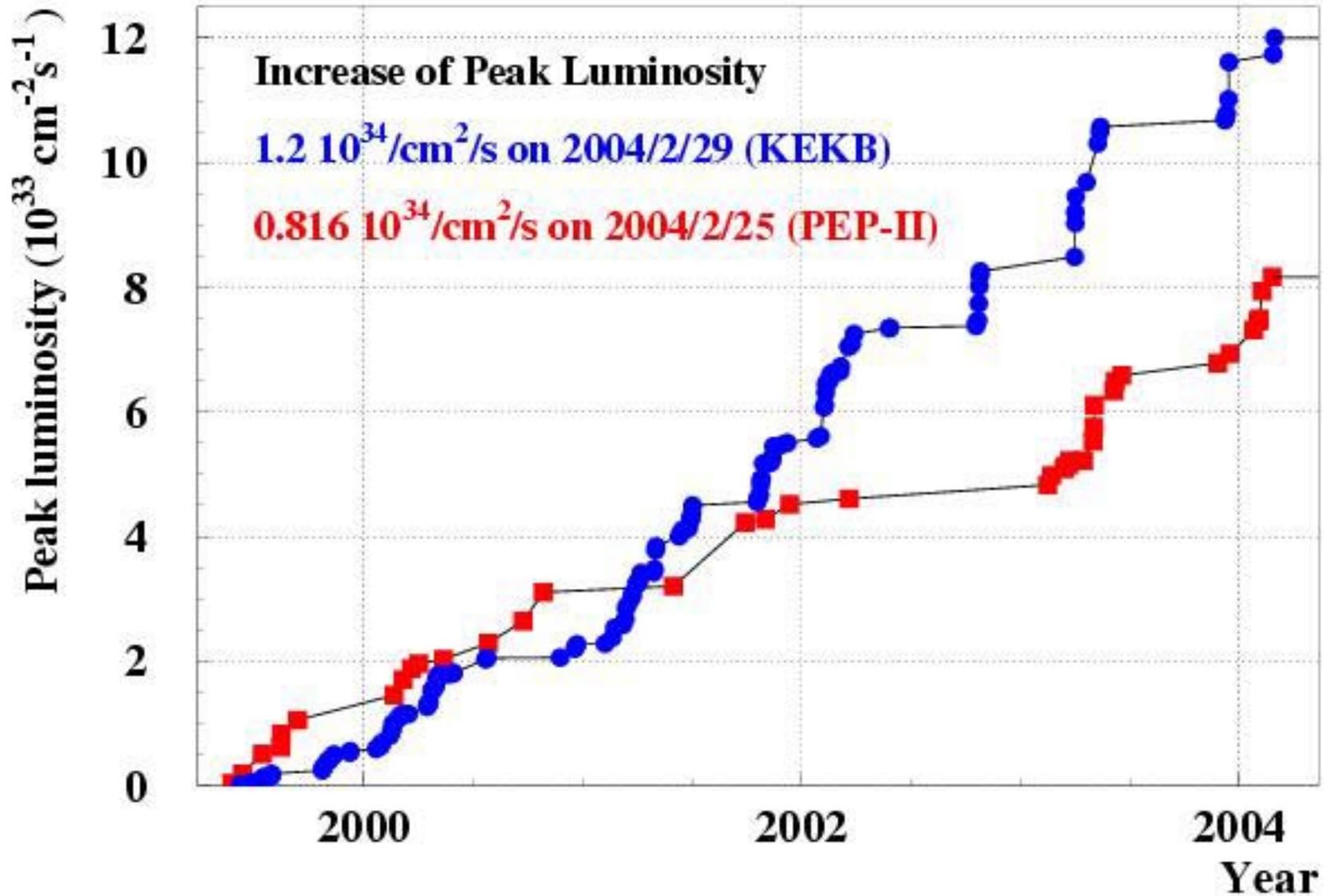
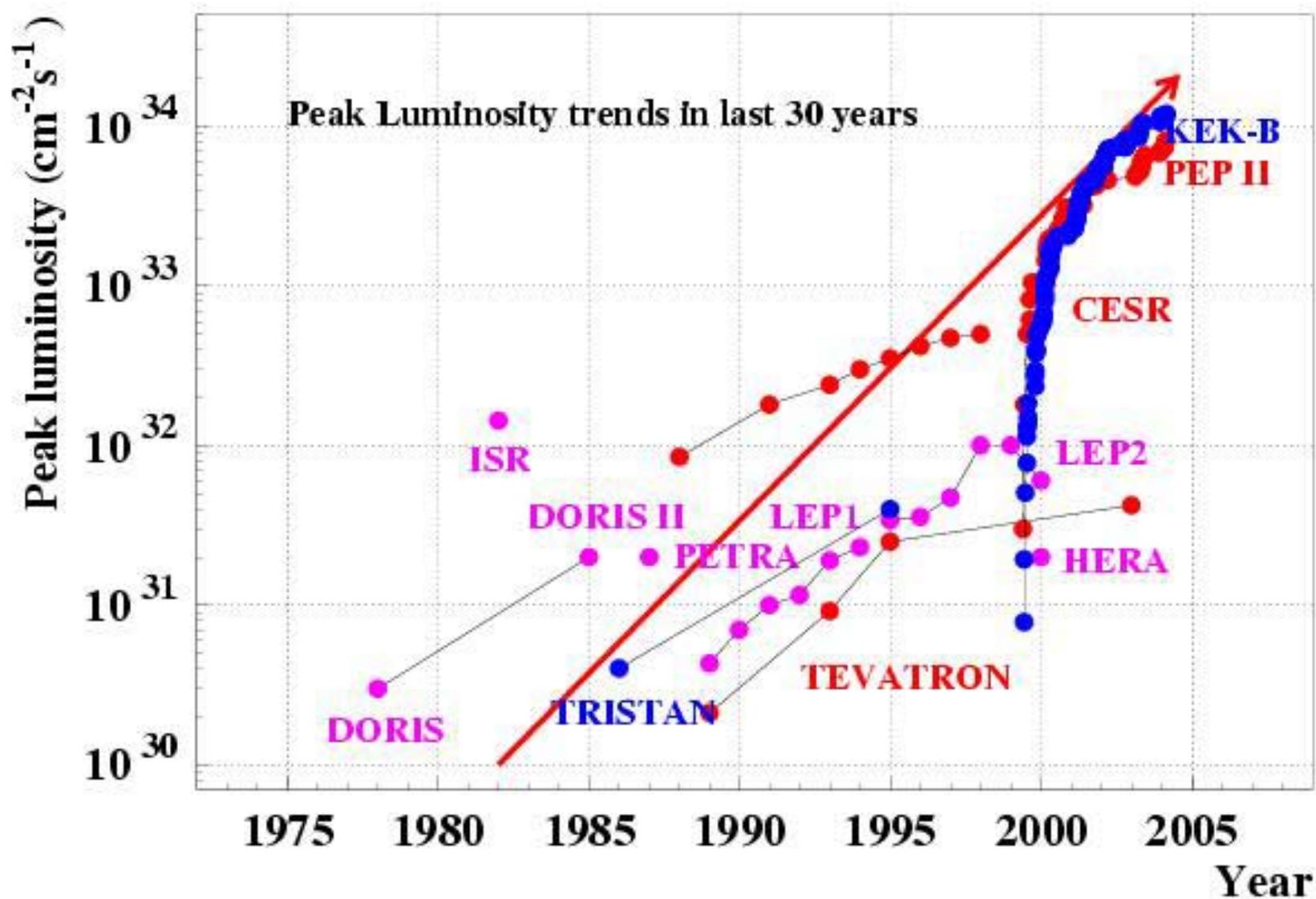


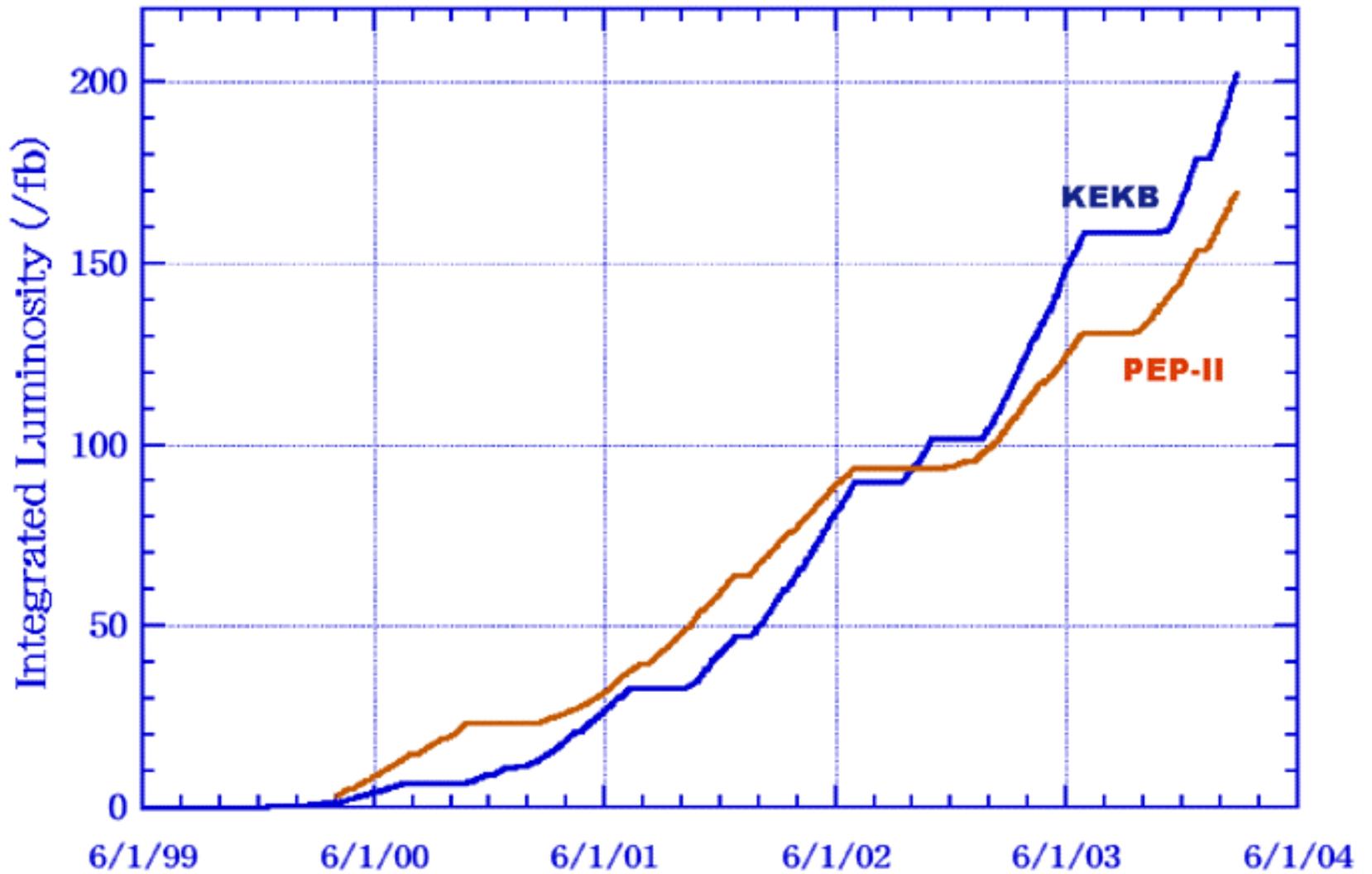
APAC 2004 Scientific Program (Feb. 3, 2004)

Sun	Monday, March 22		Tuesday, March 23		Wednesday, March 24		Thursday, March 25		Friday, March 26					
Conference Reception - March 21, 18:00~20:00	8:30	Session Chair: MOM-1 <i>Opening & Welcome</i>							8:30	Session Chair: FRM-1	Session Chair: FRM-2			
	9:00	<i>Opening Plenary</i>	9:00	Session Chair: TUM-1	Session Chair: TUM-2	9:00	Session Chair: WEM-1	Session Chair: WEM-2	9:00	Session Chair: THM-1	Session Chair: THM-2			
	9:50	<i>Break</i>	9:30	Synchrotron Radiation Light Sources	High Energy Accelerators & Linear Accelerators	9:30	Synchrotron Radiation Light Sources	Cyclotrons, Synchrotrons & Colliders	9:30	Status of Accelerators in Operation & New Accelerator Projects	Accelerator Application & Miscellaneous	9:00	Status of Accelerators in Operation & New Accelerator Projects	Accelerator Technologies
	10:00	Status of Accelerators in Operation & New Accelerator Projects	Session Chair: MOM-2			10:00			Session Chair: TUM-3			Session Chair: TUM-4		
	10:20	Accelerator Technologies	10:20	Status of Accelerators in Operation & New Accelerator Projects	High Energy Accelerators & Linear Accelerators	10:20	Status of Accelerators in Operation & New Accelerator Projects	Accelerator Technologies	10:20	High Power Proton Accelerator (Special Session)	10:20	Free Electron Lasers & Next Generation Light Sources (Dr. Hogil Kim Memorial Session)	10:45	Free Electron Lasers & Next Generation Light Sources (Dr. Hogil Kim Memorial Session)
	10:40	<i>Break</i>	10:40	<i>Break</i>	10:40	<i>Break</i>	10:40	<i>Break</i>	10:40	<i>Break</i>	10:45		<i>Closing Remarks</i>	
	11:10	Session Chair: MOM-3	Session Chair: MOM-4	11:10	Status of Accelerators in Operation & New Accelerator Projects	11:10	Status of Accelerators in Operation & New Accelerator Projects	11:10	High Power Proton Accelerator (Special Session)	11:10	Session Chair: THM-3		11:35	
	11:40	Status of Accelerators in Operation & New Accelerator Projects	Accelerator Technologies	11:40	Status of Accelerators in Operation & New Accelerator Projects	11:40	High Energy Accelerators & Linear Accelerators	11:40	Accelerator Technologies	11:40	High Power Proton Accelerator (Special Session)	12:00	<i>Closing Remarks</i>	
	12:00	Status of Accelerators in Operation & New Accelerator Projects	12:00	Status of Accelerators in Operation & New Accelerator Projects	12:00	High Energy Accelerators & Linear Accelerators	12:00	Status of Accelerators in Operation & New Accelerator Projects	12:00	High Power Proton Accelerator (Special Session)	12:00	<i>Closing Remarks</i>		
	12:20	<i>Lunch</i>	12:20	<i>Lunch</i>	12:20	<i>Lunch</i>	12:20	<i>Lunch</i>	12:20	<i>Lunch</i>	12:30	<i>Lunch</i>		
	13:40	Session Chair: MOA-1	Session Chair: MOA-2	13:40	Session Chair: TUA-1	Session Chair: TUA-2	13:40	<i>Conference Outing</i>	13:40	Session Chair: THA-1	Session Chair: THA-2	13:50	<i>Facility Tour</i>	
	14:00	Status of Accelerators in Operation & New Accelerator Projects	Beam Dynamics	14:00	Status of Accelerators in Operation & New Accelerator Projects	Radioactive Beam Facilities & Neutron Sources	14:00		Synchrotron Radiation Light Sources	Medical Accelerators	14:00	Synchrotron Radiation Light Sources		Medical Accelerators
	14:20	Poster Session (MOP) Session Chair: MOP - Status of Accelerators in Operation and Accelerator Projects - Beam Dynamics - Free Electron Lasers and Next Generation Light Sources - Others		14:20	Poster Session (TUP) Session Chair: TUP - High Energy Accelerators and Linear Accelerators - Cyclotrons, Synchrotrons and Colliders - Synchrotron Radiation Light Sources - Radioactive Beam Facilities and Neutron Sources - Accelerator Application and Miscellaneous - Medical Accelerators		14:20	<i>Conference Outing</i>	Poster Session (THP) Session Chair: THP - Accelerator Technologies - High Power Proton Accelerator		14:20	Poster Session (THP) Session Chair: THP - Accelerator Technologies - High Power Proton Accelerator		
	18:00			18:00			18:00		<i>Conference Outing</i>	18:00	<i>Conference Outing</i>	18:00		
									19:00	<i>Banquet</i>				

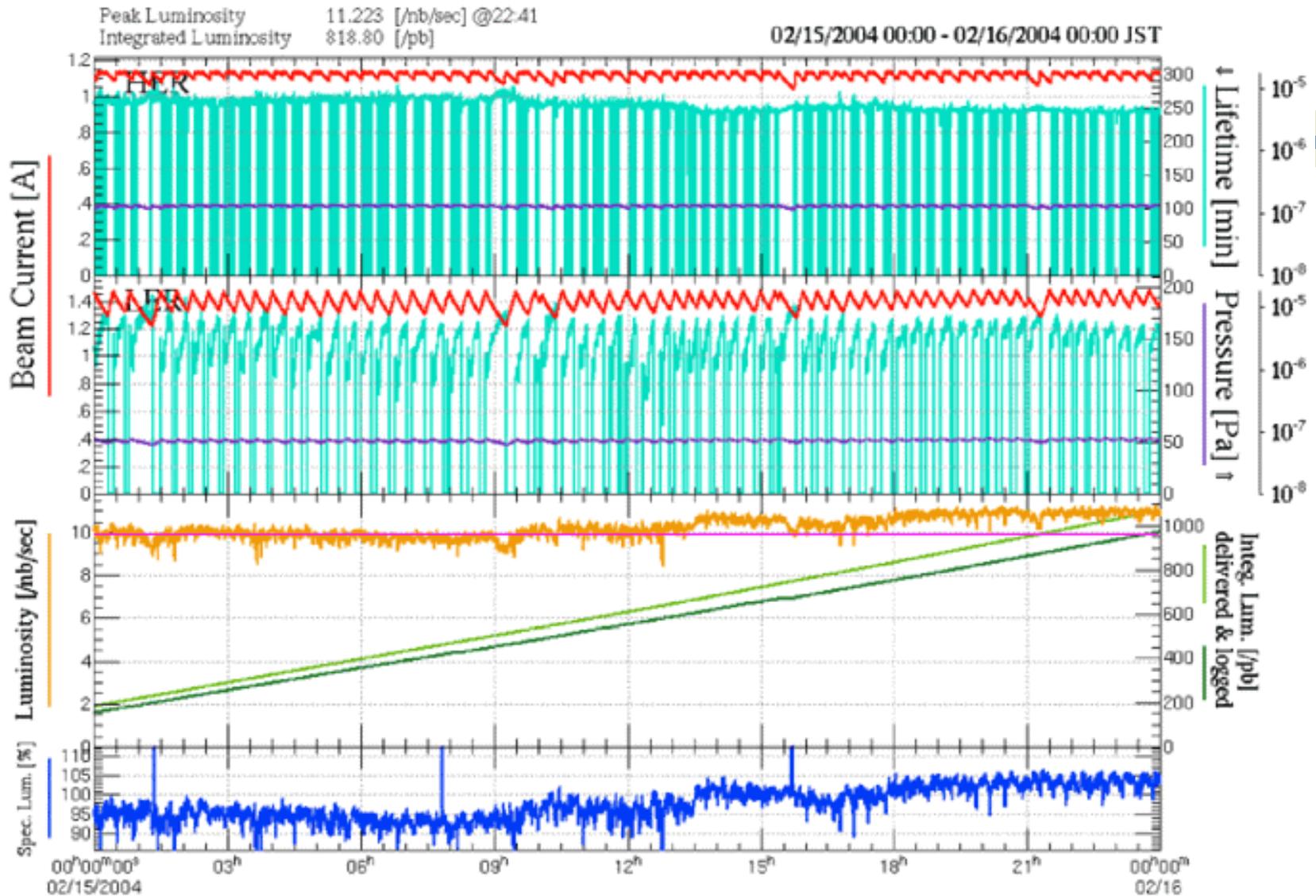


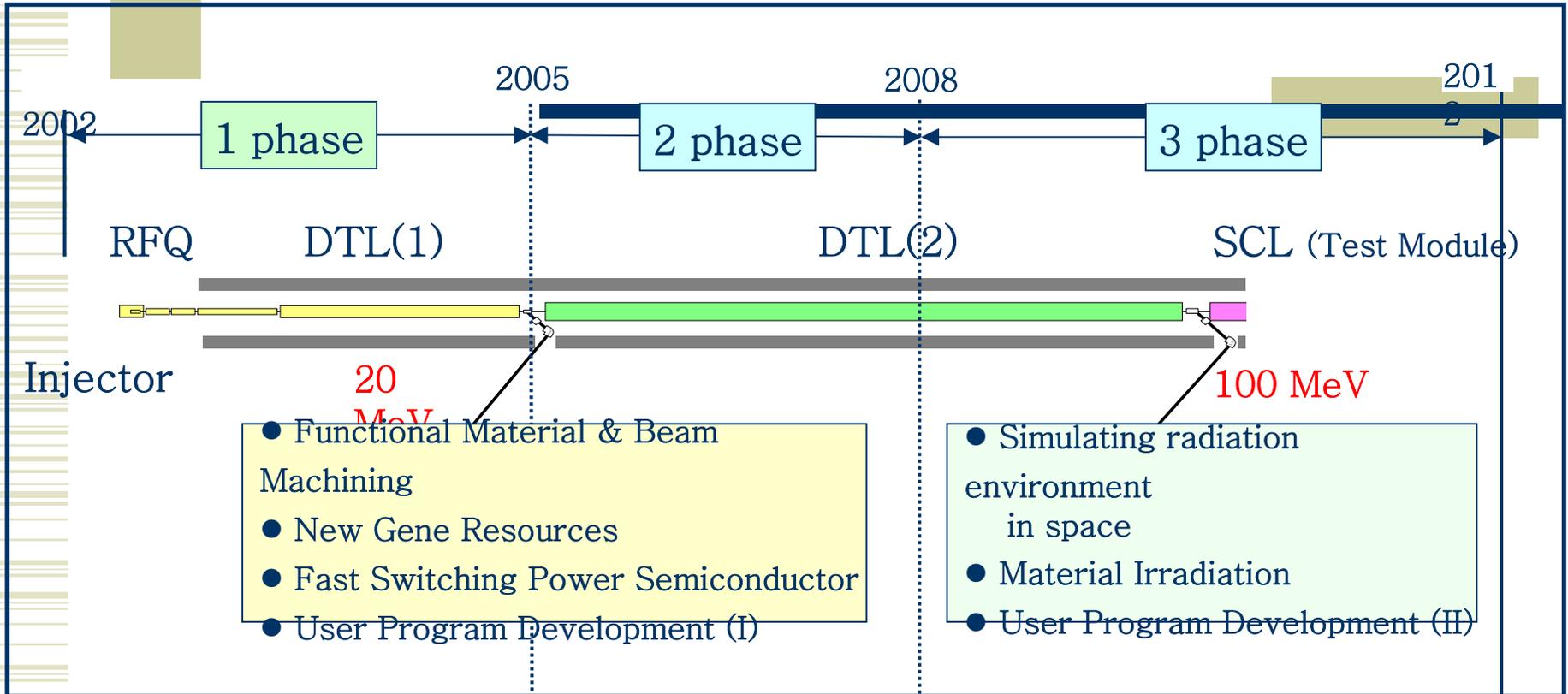


Integrated Luminosity (logged)



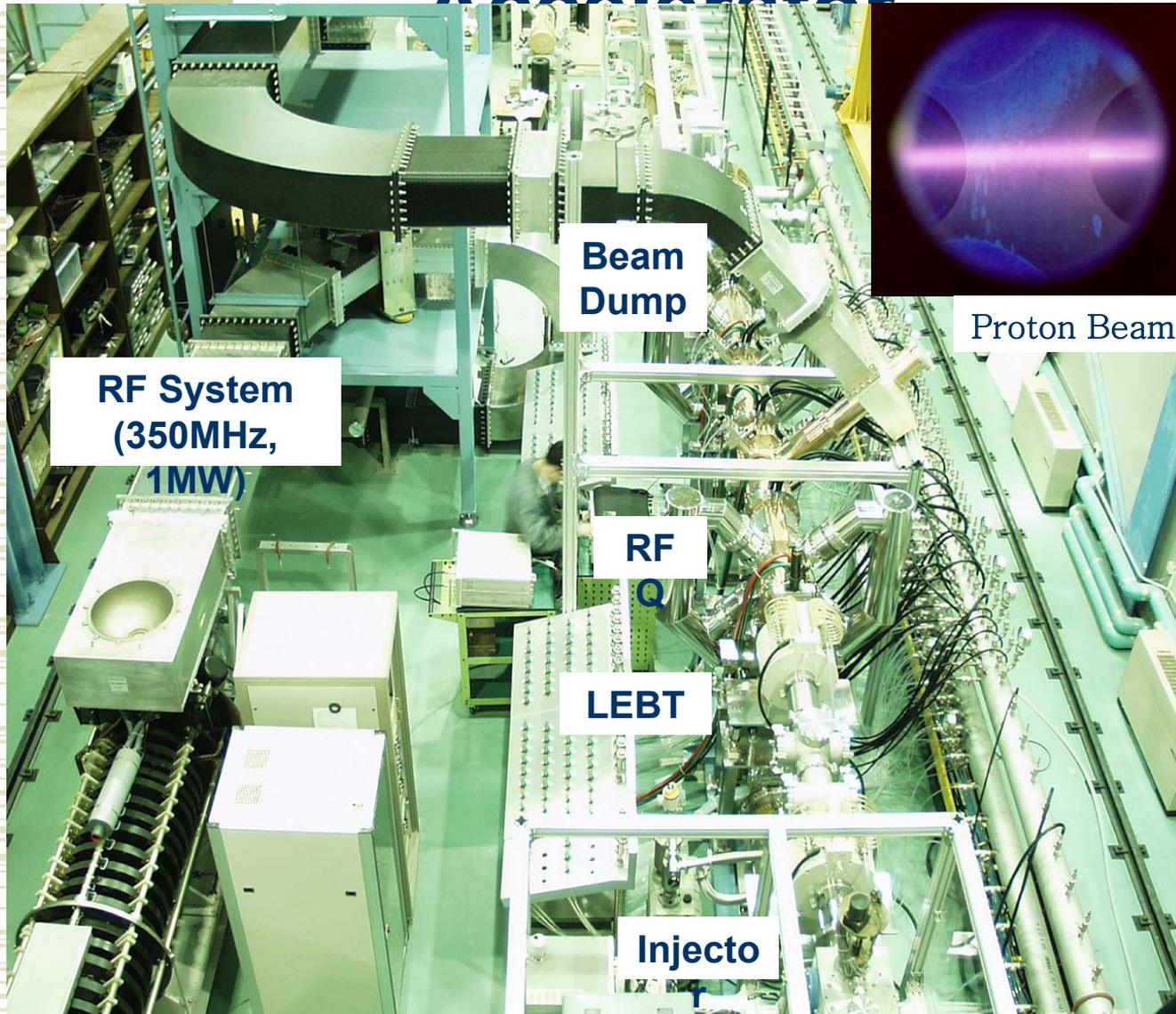
The Best Day 818.8/pb





- PEFP is organized into 3 phases.
- Its accelerator composes of 50keV Injector, 3MeV RFQ, 20MeV DTL(I), 100MeV DTL(II) and a test module of
- It has 2 beam extraction systems ; low energy proton beam extraction of 20MeV, high energy beam of 100M
- Extracted proton beams will be used in several fields of beam utilizations & applications.

Status of Accelerator



□ Remarks

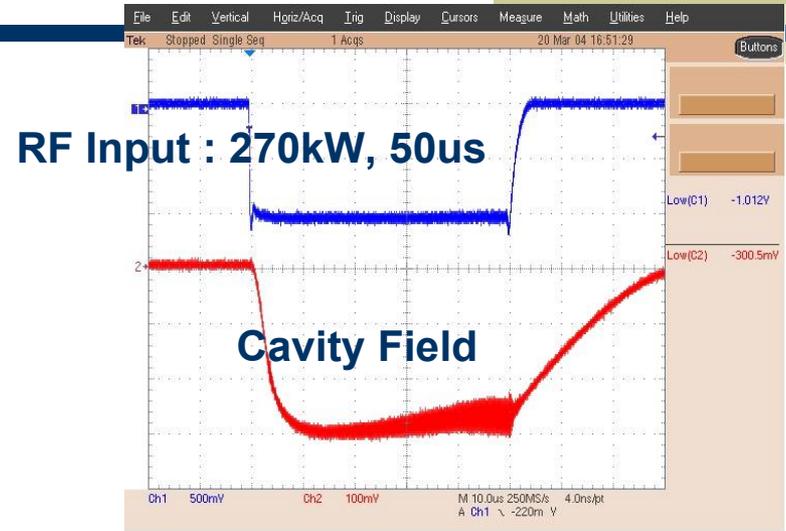
- Injector, LEBT, RFQ & RF System have been developed.
- 50keV injector & LEBT were tested and operated
- RF system of RFQ was tested
- RFQ is under the beam test
- DTL is under fabrication

Hot Test of RFQ

□ Set up for Test of RFQ



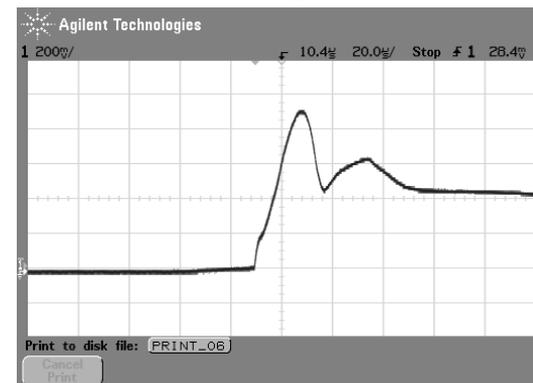
□ Results of the RF & Beam test



□ Remarks of RFQ test

- RFQ have been tuned with 352MHz.
- Hot Test of RFQ is in progress, and beam test is just being started.

• Several preliminary data with short pulses.



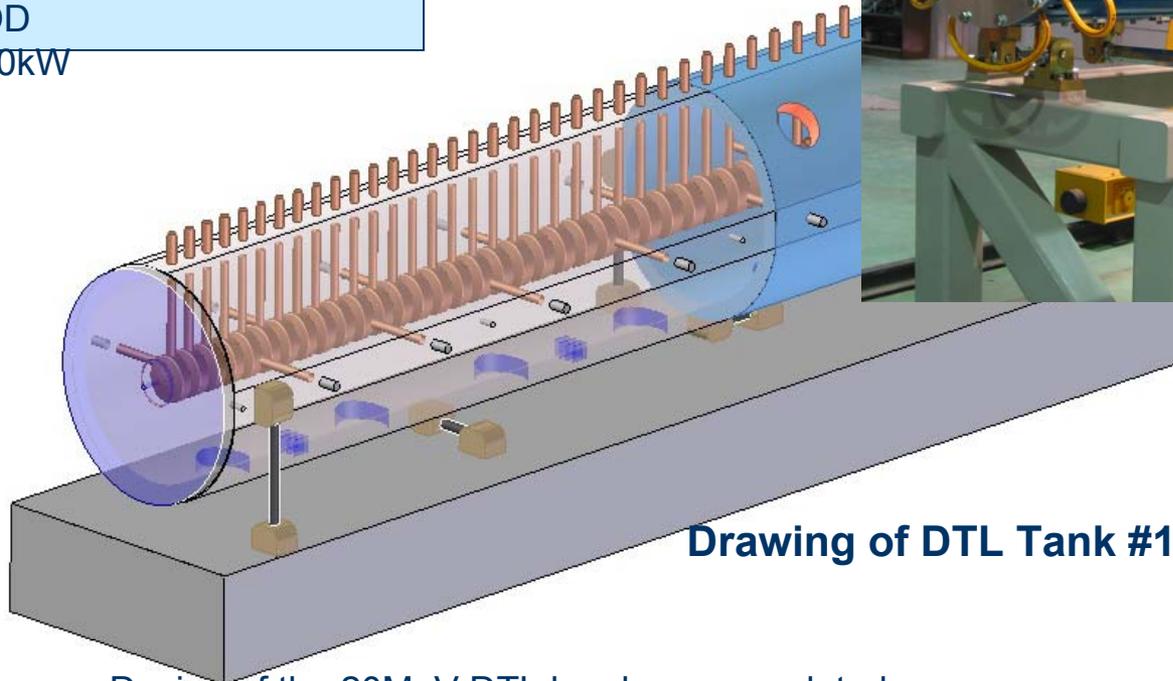
Faraday Cup Signal
(70cm downstream from RFQ exit)

Design of DTL(I)

□ Design of 20MeV DTL

- Input/Output Energy : 3/20 MeV
- Tank Dia. / Length : 54cm / ~ 4.5m/ea
- No. of Drift Tube : 156
- No. of Tank : 4
- Lattice : FFDD
- Total RF : 900kW

DTL Tank



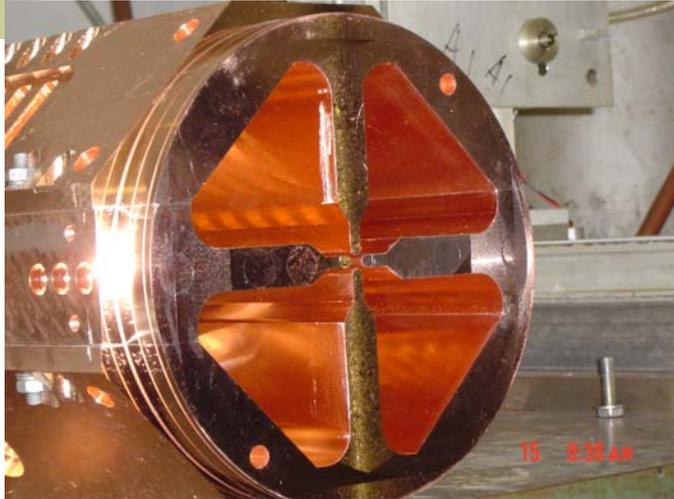
Drift Tube
(E-beam welding)



Quadrupole
(ENG. Model)

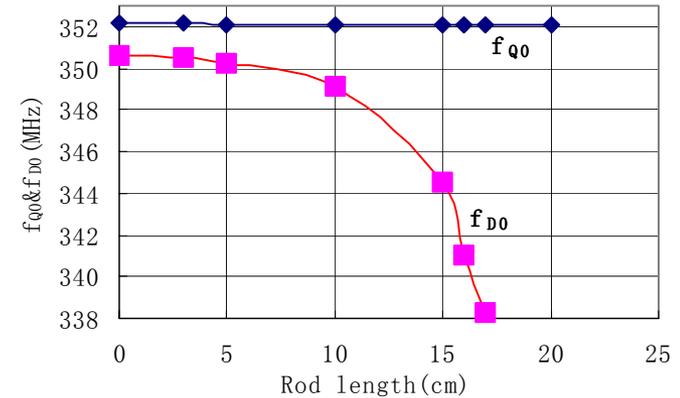
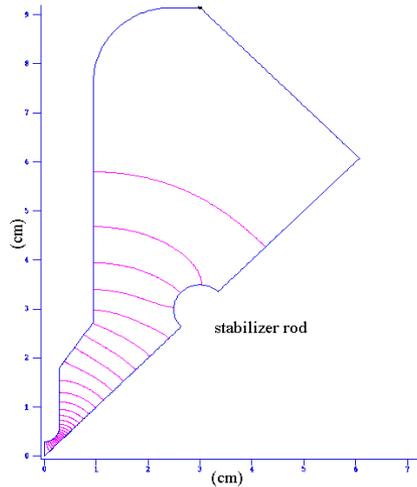
- Design of the 20MeV DTL has been completed.
- Major fabrication processes such as E-beam welding for the drift tube, Electroplating in tank are checked.
- Fabrication is in progress. It will be delivered in March, and tuned

3. R&D OF THE TECHNOLOGICAL MODEL (3)



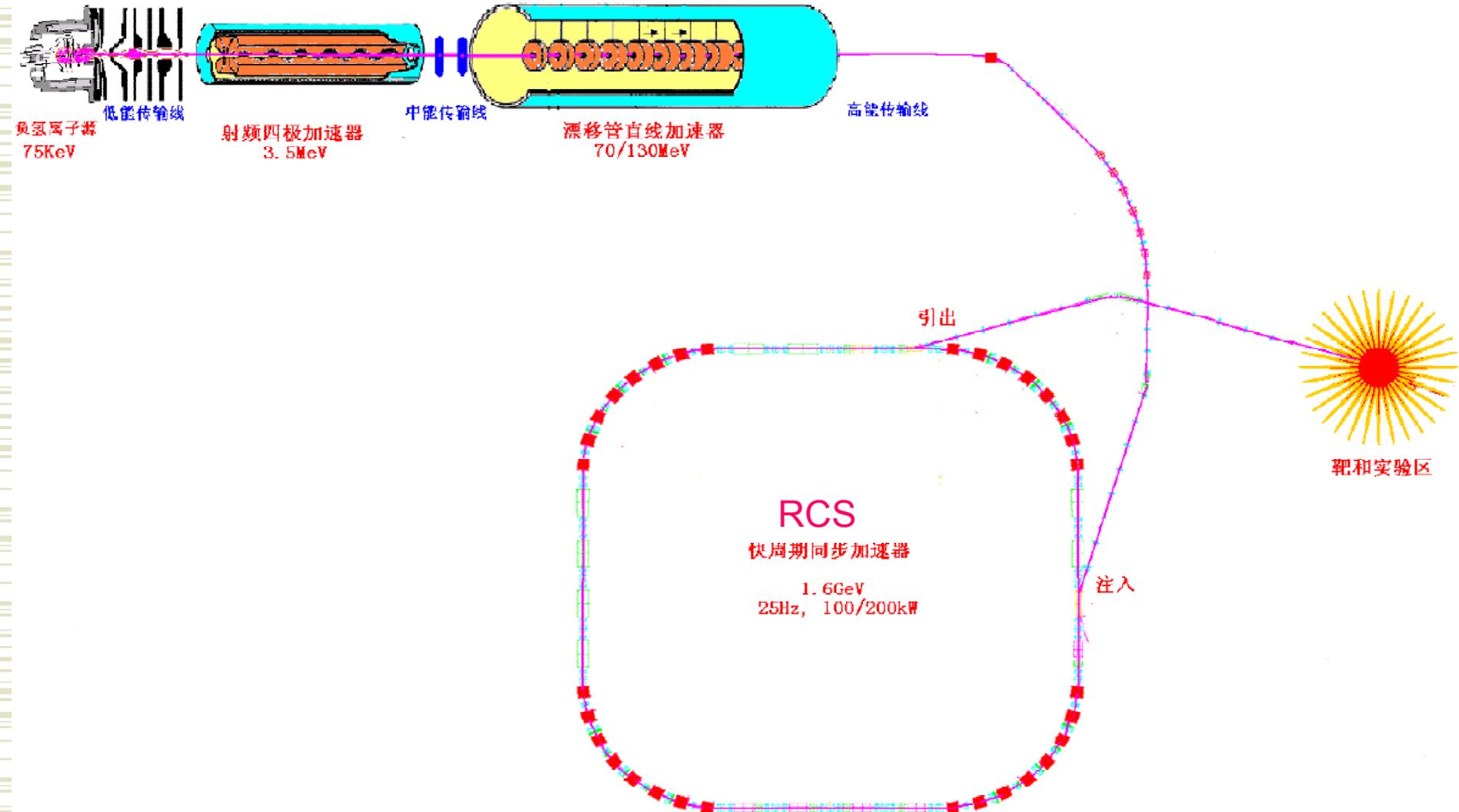
- ◆ Three step braze:
 1. The water cooling channel was covered by brazing plugs before the semi-fine machining.
 2. The four vane-wall pieces were brazed to form the cavity, and then the end-flange step was machined;
 3. All the flanges, i.e., end flanges, vacuum port flanges and tuner flanges, as well as all cooling-water pipes were brazed.

5 STUDY ON THE DIPOLE ROD



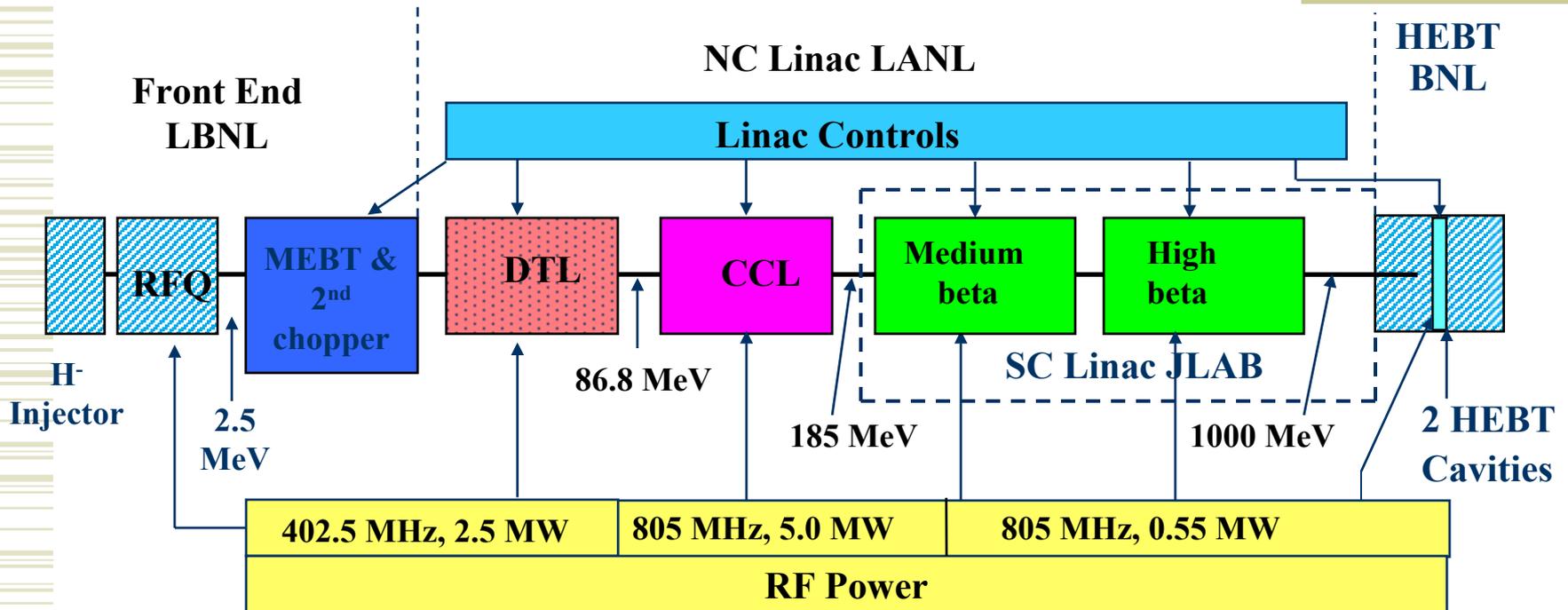
- ◆ The measured dipole-rod effect on quadrupole and dipole modes. (see more details on this conference THP-21016).

CSNS pre-study

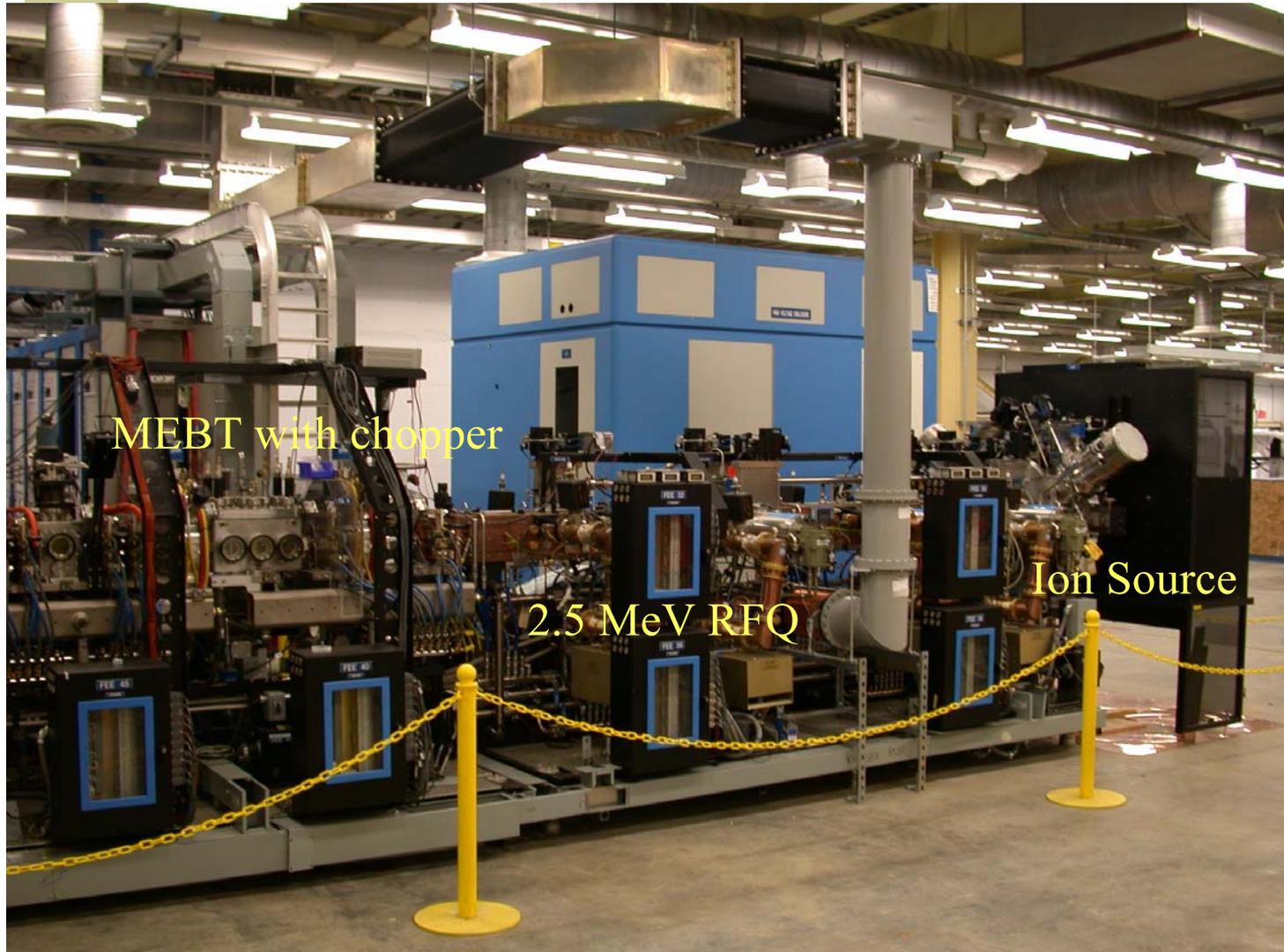


W. Chou Other than RCS, FFAG possibility is also under investigation.

SNS Linac Configuration



Front End Systems IS, RFQ, MEBT were successfully designed, constructed, and commissioned at LBNL and then installed on the SNS Site



MEBT with chopper

2.5 MeV RFQ

Ion Source

RF Gallery Installation



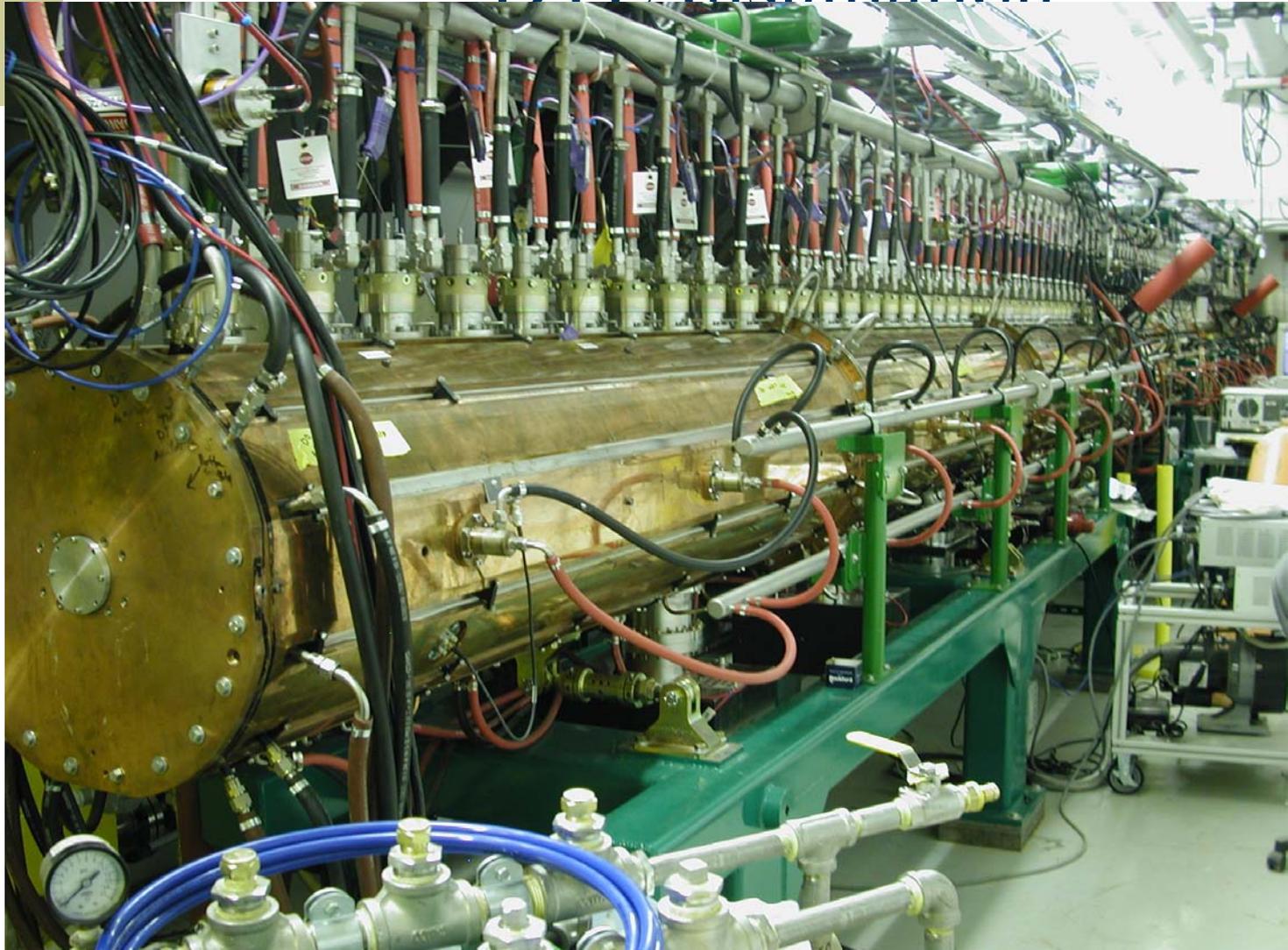
2.5 MW 402.5 MHz Klystron

5 MW 805 MHz Klystron

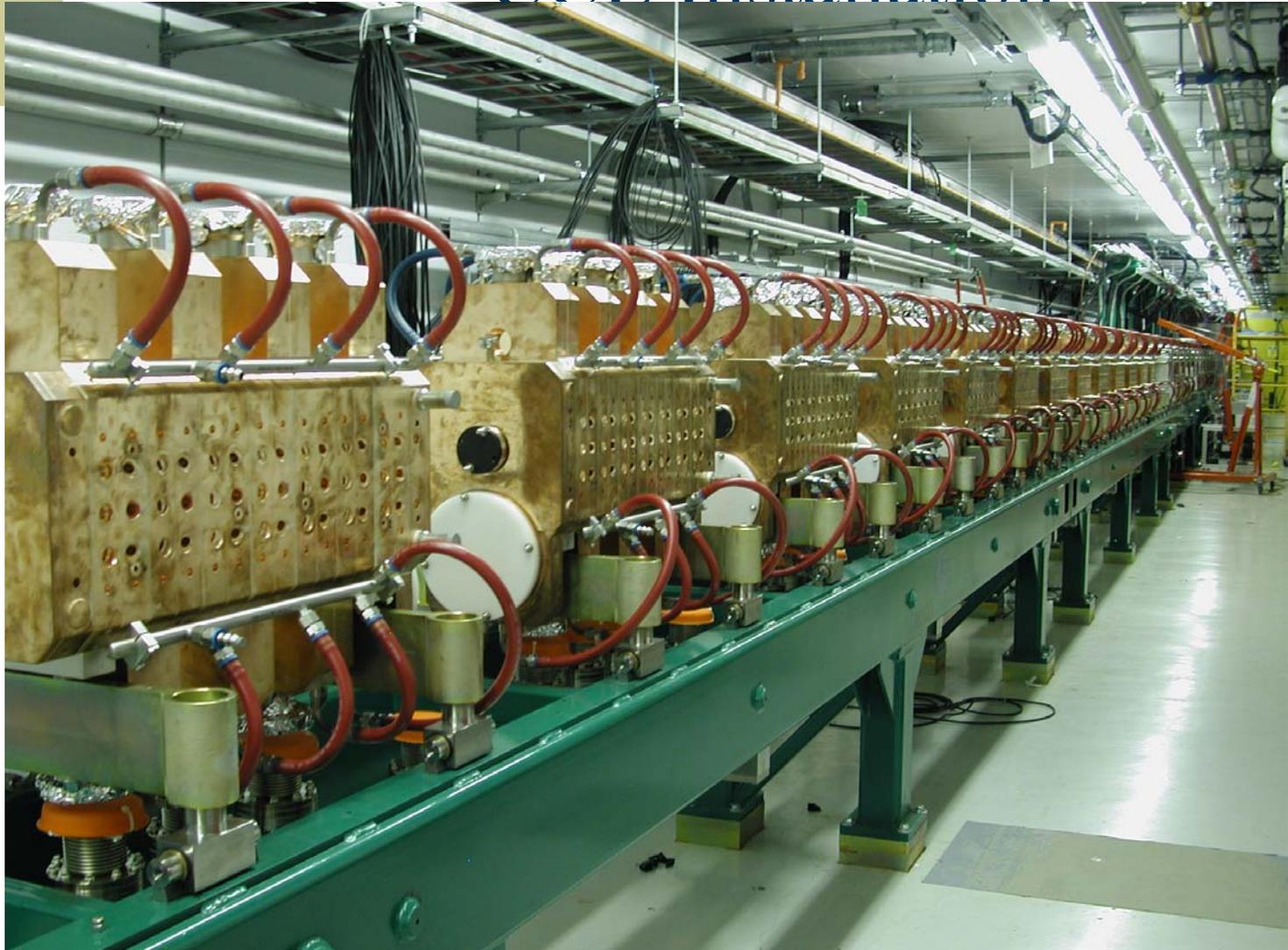


550 kW 805 MHz Klystron

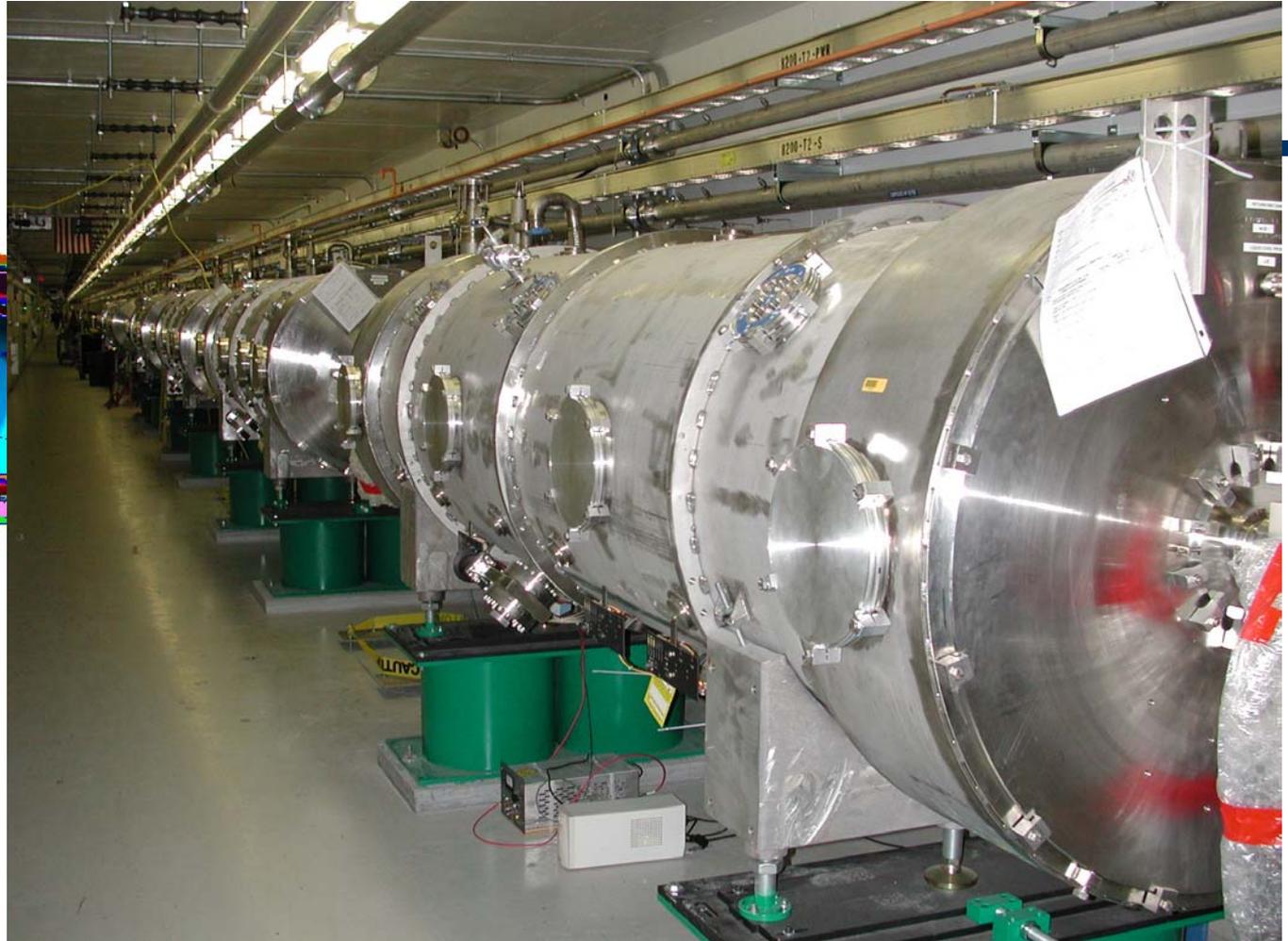
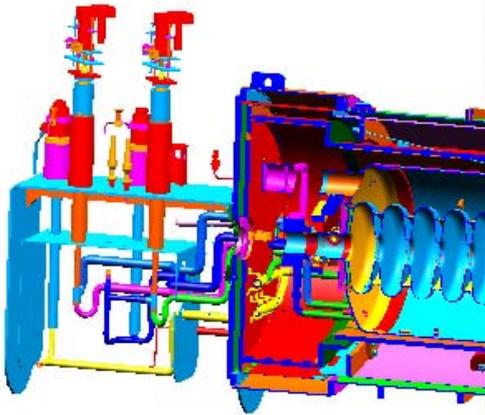
DTL Installation



CCL Installation

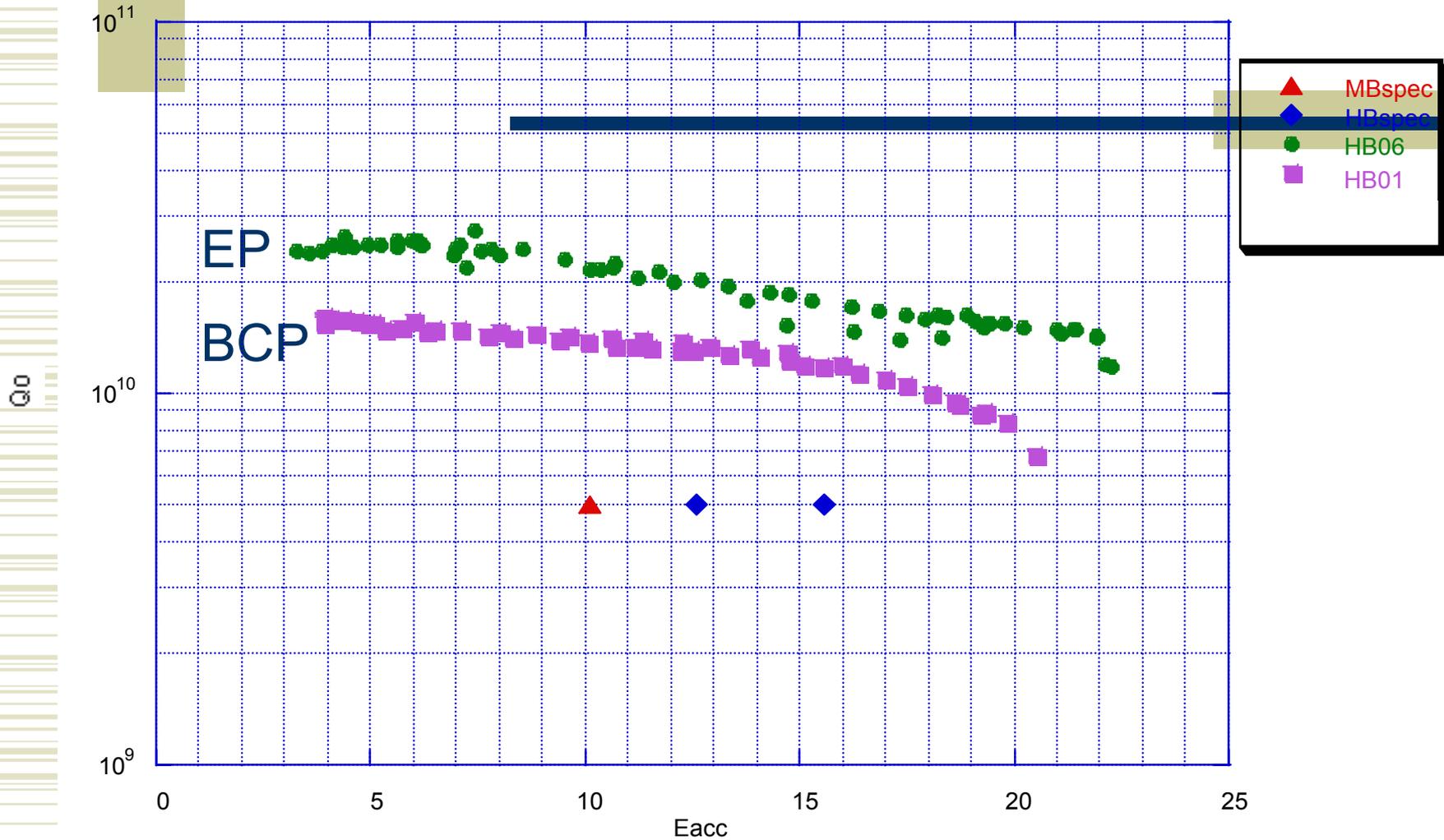


SCL Installation

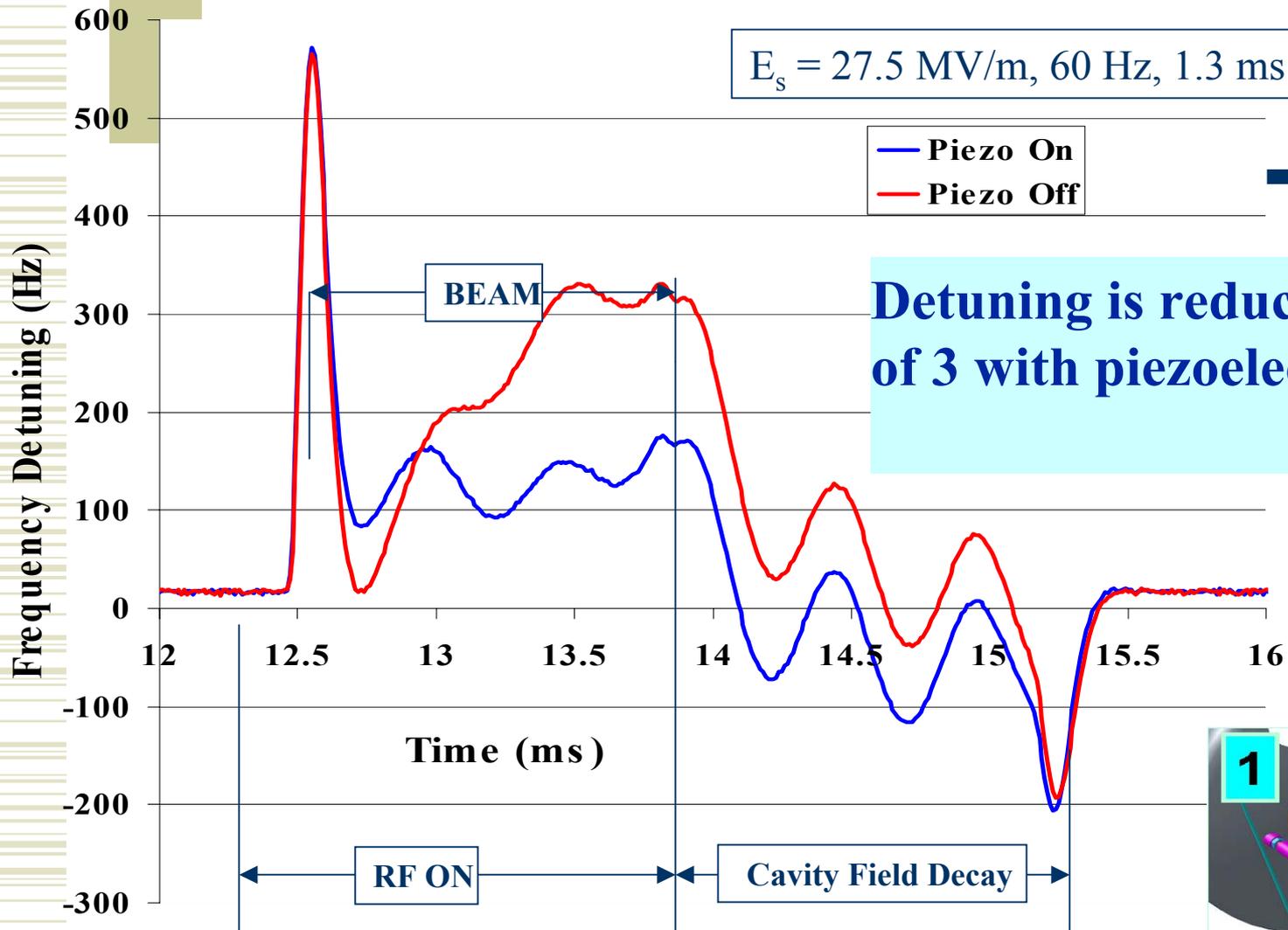


•6 medium- β cryomodules installed in tunnel

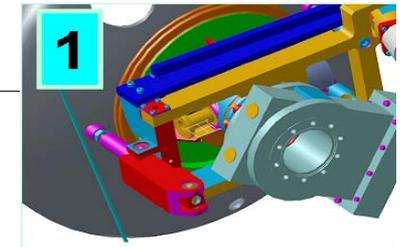
SNS High Beta Performance – Apr-03



Cavity Detuning Compensation by Piezoelectric Tuners Works

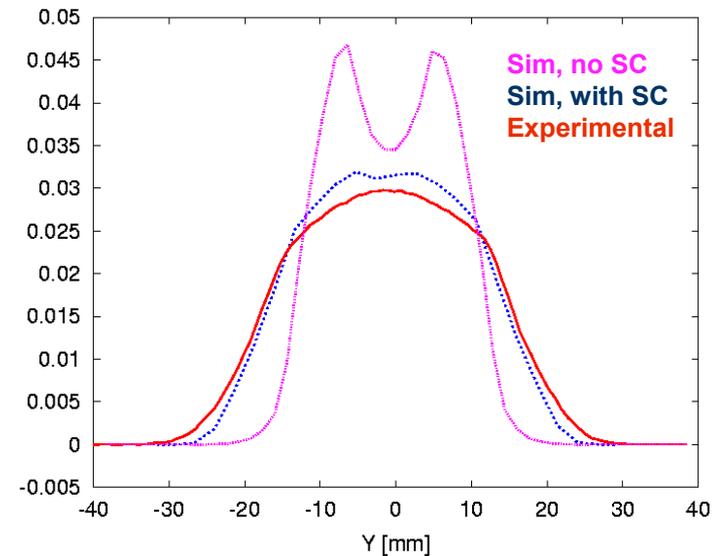
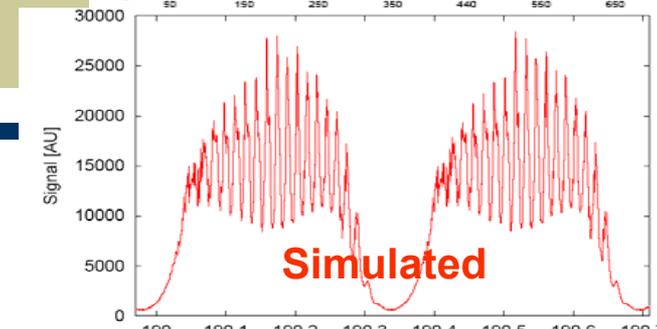
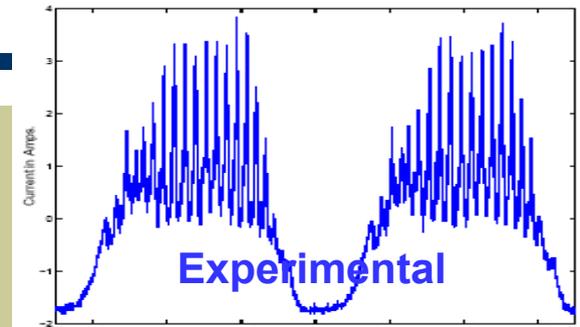


Detuning is reduced by a factor of 3 with piezoelectric tuner



ORBIT Code Development

- ◆ The ORBIT Code for beam dynamics in rings has been developed at ORNL during the past six years. Computationally, it is state of the art.
- ◆ ORBIT simulates real machines and has many detailed models, including
 - Injection foil and painting
 - Symplectic single particle transport
 - Magnet Errors, Closed Orbit Calculation & Correction
 - RF and acceleration
 - Longitudinal and transverse wall impedances
 - 1D, 2D, and 3D space charge
 - Feedback for Stabilization
 - Apertures and collimation
 - Electron Cloud Model
 - Beam diagnostics
- ◆ ORBIT has been used extensively for SNS ring design issues and has been benchmarked against LANL PSR measurements
 - Transverse Broadening of Intense Beam
 - Injected Bunch Dynamics
 - Longitudinal Instability
 - Persistence of 200 MHz bunch structure



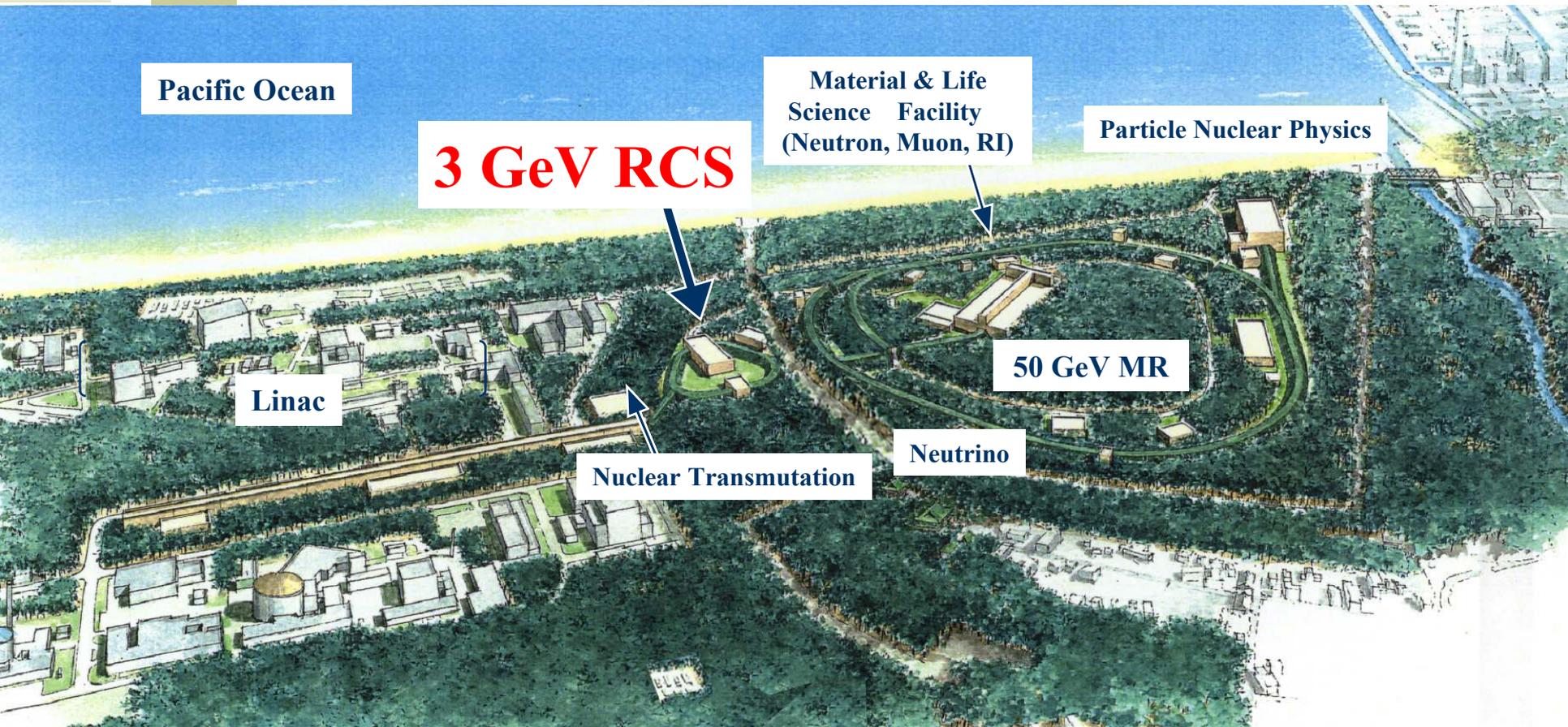
SUMMARY

REMAINING COMMISSIONING MILESTONES

IPS DATE

- | | |
|---|--------------------------|
| • Start DTL-2-3 Beam Commissioning | 30 Mar 04 |
| • Start DTL & CCL-1-2-3 Beam Commissioning | 02 Aug 04 |
| • Cryo System Cool Down | 14 May 04 (July?) |
| • Start SCL Beam Commissioning | 11 Mar 05 |
| • Start HEFT and Ring Commissioning | 06 Jul 05 |
| • First Beam on Target | 01 Feb 06 |
| • CD-4 Project Complete | 30 Mar 06 |

Site View J-PARC RCS

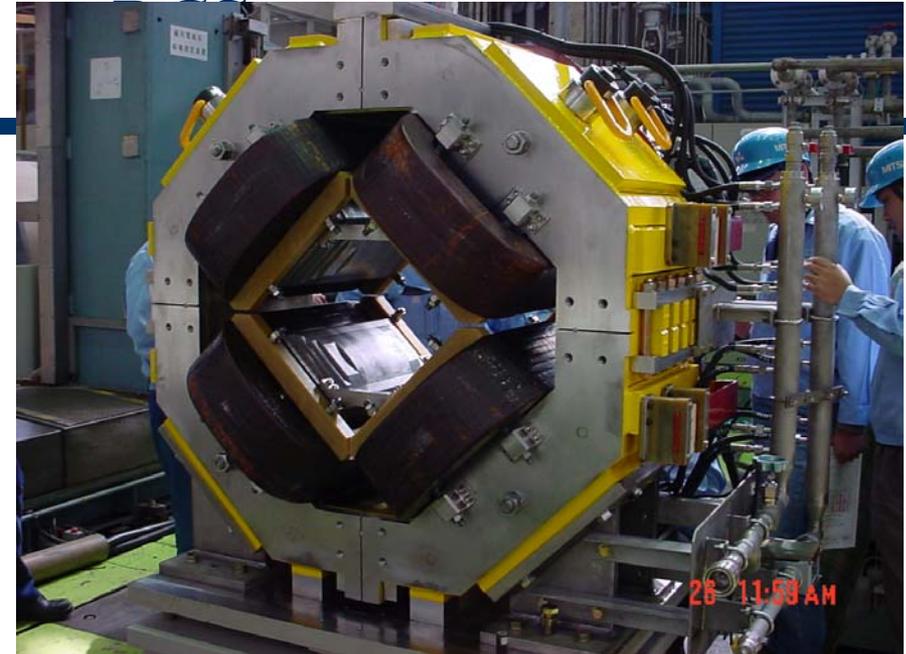


Prototype Magnet

J-PARC



R&D Dipole Magnet



R&D Quadrupole Magnet

Gap height : 210 mm
Core Length : 1000 mm (real : 2760 mm)
Turn Number : 36 Turn/pole
Field : 1.10 T at 3.0 GeV
: 0.27 T at 0.4 GeV
DC current : 1588 A
AC current : 907 A

Bore Diameter : 330 mm (max : 410 mm)
Core Length : 450 mm
Turn Number : 32 Turn/pole
Field Gradient : 4.26 T/m at 3.0 GeV
: 1.10 T/m at 0.4 GeV
DC current : 954 A
AC current : 535 A

Stranded Conductor

PARC RCS

J-

**Impregnated coil
with polyimide resin
(for rigidity, high heat-
conduction and rad-hard)**



**SUS cooling pipe
(inner diameter : 11 mm)**

**Stranded wires
(Diameter:~3mm
Number:72)**

Remark:

- The temperature of polyimide resin and pressure of the tank are essential to the impregnation and the curing process.**
- ◆ **Impregnation at ~ 90°C and curing at 150°C ~ 200°C**
 - ◆ **cyclic process between vacuum and +2 atm in the tank for the impregnation**

RF System R&D Works (1/2)

J-

1. High-gradient Magnetic Alloy loaded Cavity

Status: The development using the test cavity which is the direct water cooling of the MA core has been done last year. The confirmation of the final design is on-going.

- Max. gap voltage of 43 kV
- Direct cooling of the MA core
- 5 kW losses (ave.) / MA core



Direct cooling type MA cavity

2. Anode power supply

Status: The anode power supplies are under construction and the high power test of the first three is on-going.

- Max. output of 1.2 MW (13 kV, 92 A)
- Switching type (~33 kHz) power supply by using IGBT
- Very low ripple voltage of $dV/V \sim 0.2\%$, and low sag of $\sim 1\%$ for 25 Hz operation



Anode power supply

Ceramics Chamber

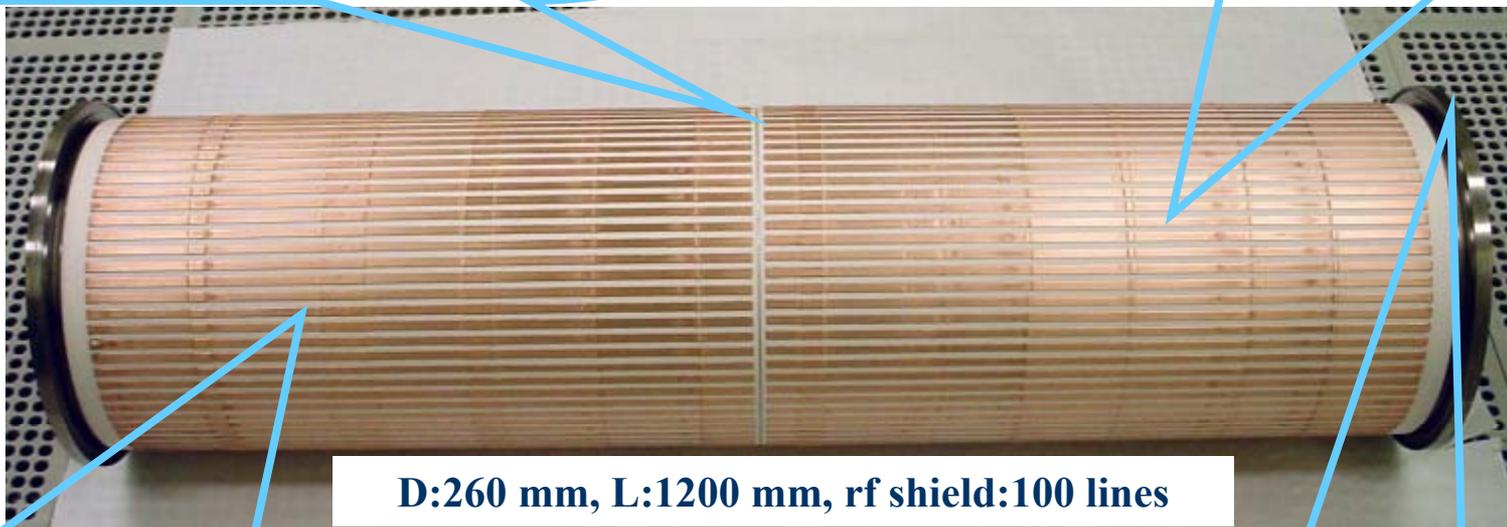
J-PARC

◆ Chamber Joint

to make long chamber ($> 3\text{ m}$)
with Metalizing & Brazing

◆ RCS RF Shield

to decrease the impedance
copper with electrotyping methods



◆ TiN Coating at inside

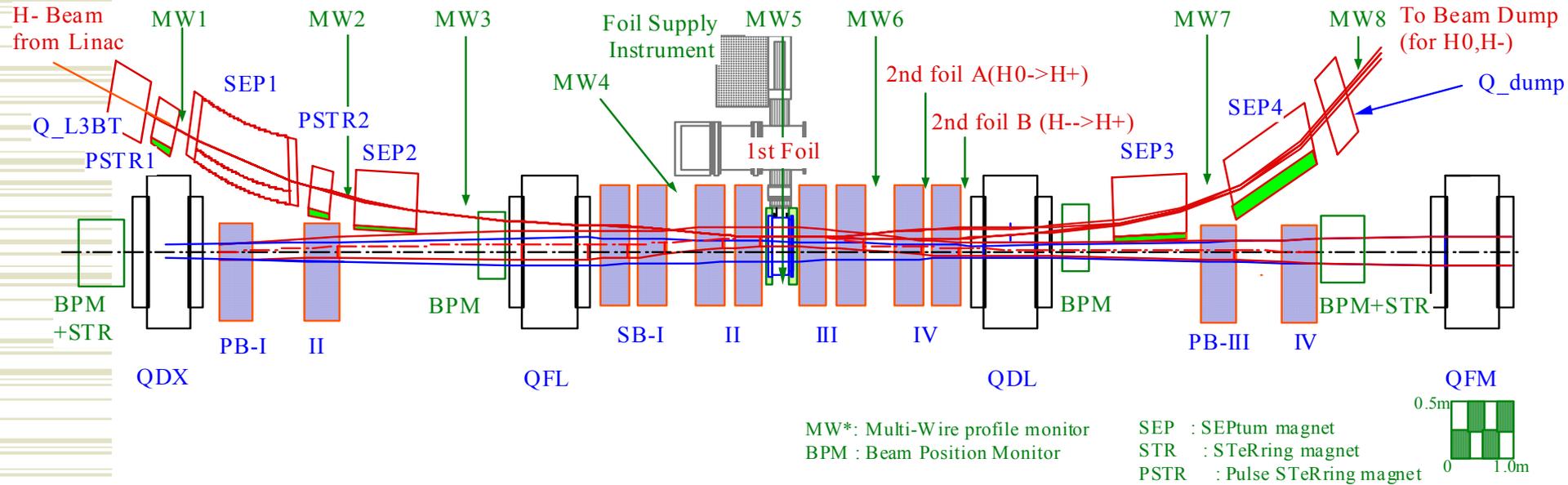
to reduce the secondary-electron emission
from surface

◆ Ti Flange

to reduce radio-activation

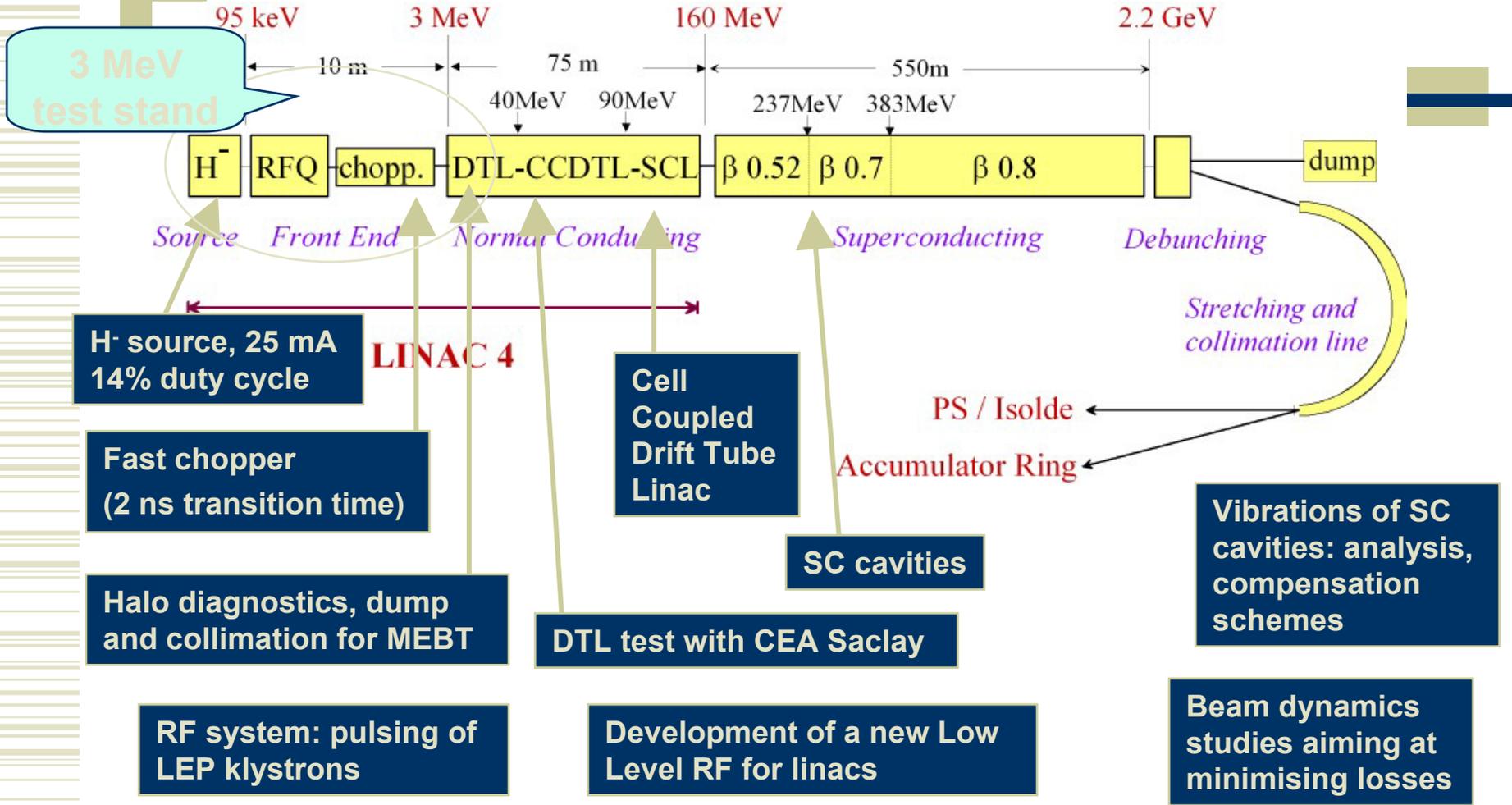
Maximum diameter for QM:400 mm, Maximum length for DM:3300 mm

Injection Layout J-PARC RCS



PROGRESS TOWARDS THE SPL (2/4) R&D

SPL/CERN

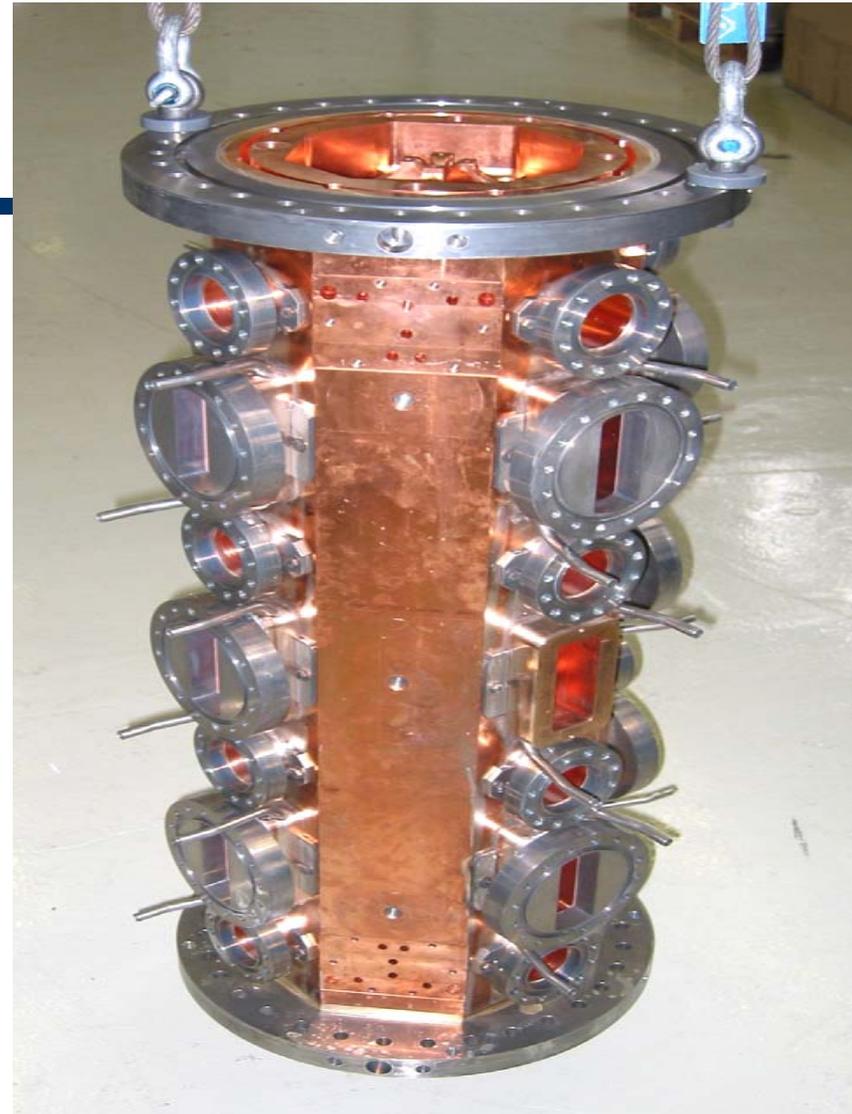


(1/3) JPHI - SPL collaboration

⇒ Collaboration between CEA-
Saclay / IN2P3 / CERN

Goal ⇒ Build a 3 MeV RFQ to be
tested in CW with 100 mA beam
current at Saclay in 2006 and
delivered at CERN at the end of 2006
for the 3 MeV test place (pre-injector
of the future linac 4 & SPL)

First 1 m section



PROGRESS TOWARDS LINAC 4

Developments of NC RF accelerating structures (3 – 160 MeV)

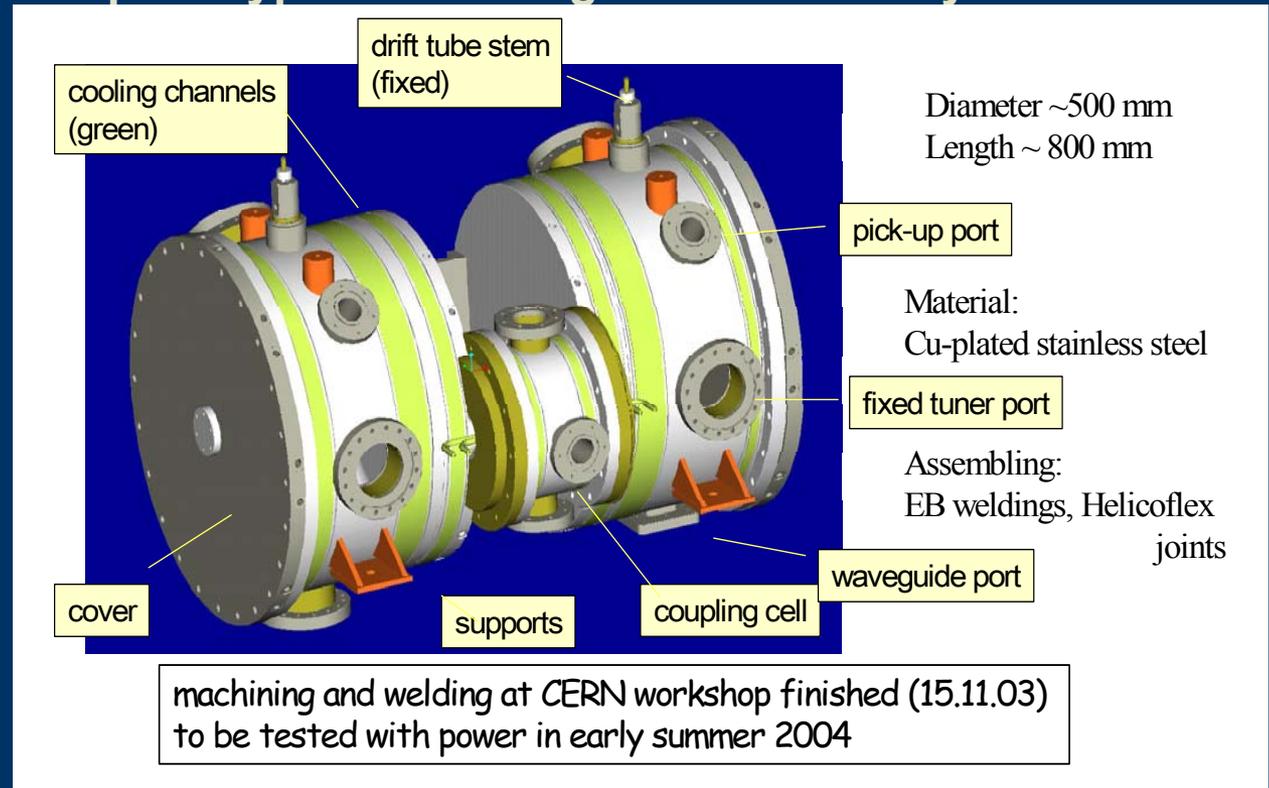
3 – 40 MeV:

DTL (with CEA/IN2P3 and ITEP/VNIIEF): construction of a prototype Tank1 with dummy drift tubes + complete drift tube prototype (2006)

or DTL-RFQ: high power prototype to be designed and built by IHEP/VNIIEF (2006)

40 – 90 MeV:

CCDTL full power one-cell prototype built at CERN (end 2003). Multi-cell prototype to be built at BINP/VNIITF (2006)



90 – 160 MeV:

SCL low power prototypes to be developed jointly by IN2P3 (Grenoble) and BINP/VNIITF

PROGRESS TOWARDS THE SPL

Planning ... (4/4)

